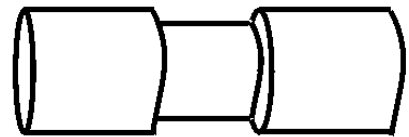
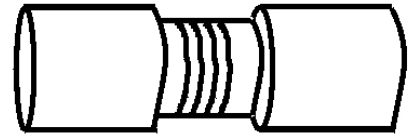


# INSIDE OUT TURNING

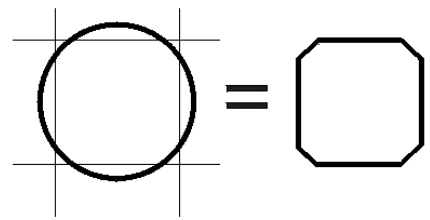
TURN CYLINDER WITH A SMALLER DIAMETER CYLINDER THRU THE CENTER



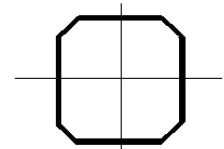
CUT DESIGN INTO CENTER SECTION



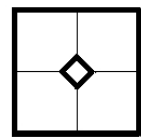
CUT FOUR SIDES OFF THAT ARE THE SAME DEPTH AS CENTER SECTION



CUT INTO FOUR PIECES



TURN INSIDE OUT AND GLUE TOGETHER CAREFULLY ALIGNING THE DESIGN



CUT TO LENGTH AND GLUE END PIECES ON



TURN TO FINAL SHAPE.

